

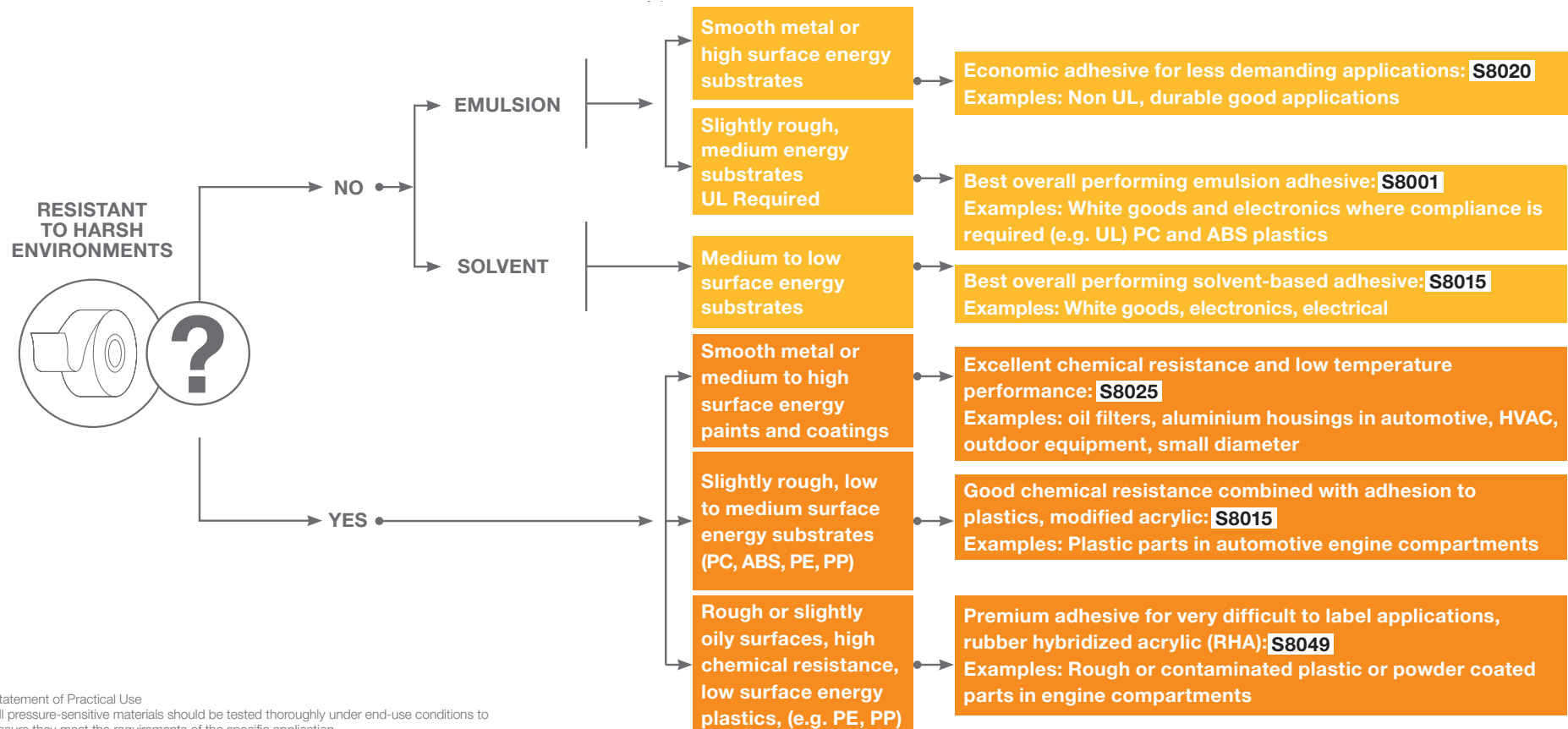
# Durable Goods: Adhesive Selection Guide

Four core adhesives provide simple selection and optimal performance

	S8001	S8025	S8015	S8049
Chemistry	Emulsion Acrylic	Solvent Acrylic	Solvent Acrylic	Solvent RHA
Low surface energy substrates*	√	√	√√	√√√
Rough surfaces	√	√√	√√	√√√
Water resistance	√	√√	√√	√√
Chemical resistance	√	√√	√√	√√√
Outdoor exposure / Low temperature	√	√√	√	√√√
Small diameters	√	√√	√	√√
Shear	√	√	√√	√
Global availability	√	√	√	√
Comprehensive UL® file	√	√√	√	√

\* low surface energy substrates: difficult to label surfaces, e.g. PE, PP, some varnish

Good √    Better √√    Best √√√

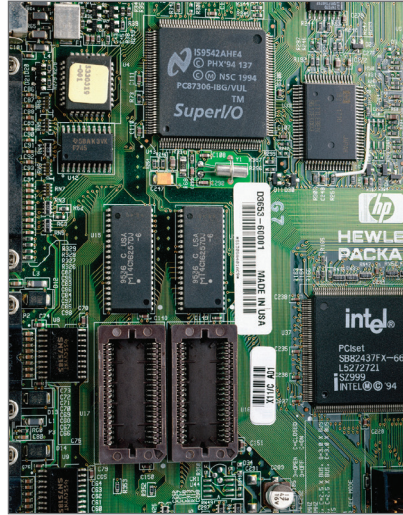


# Unique Durable Adhesives

Innovations designed for specific applications



TS8000 for tire labels



S8088 for printed circuit board applications



S6600 for molded plastic surfaces



S4600 for chemical drum and container labels

## S8020 (emulsion acrylic)

Overlamination adhesive with excellent performance in outdoor/severe environmental conditions

## S4600 (emulsion acrylic)

Aggressive adhesive designed for drum label applications

## S6600 (emulsion acrylic)

Molded plastic applications (e.g. car batteries)

## S8092 (silicone based)

High adhesion to silicone surfaces

## S8088 (solvent acrylic)

Very high temperature applications (e.g. PI films, printed circuit boards)

## R143 (solvent acrylic)

“Permanent removable” adhesive with clean removability

## TS8000 (hot melt rubber)

Specially designed for tire labeling

## C2580 (hot melt rubber)

Excellent low temperature performance on LSE, high initial tack and ultimate bond strength (e.g. Lumberwrap applications)