# Select Solutions<sup>™</sup> Removables Portfolio

Taking the Time and Complexity Out of Removable Labeling

# Make It Easy to Choose the Right Removable for the Job.

The Avery Dennison Select Solutions Removables portfolio is a convenient tool designed to simplify the often-confusing world of removable labeling. The portfolio offers:

- A proven core of multipurpose products, featuring general purpose and application solution adhesives, that address a range of application needs from simple to complex
- Detailed adhesive performance charts make it easier to select the proper label construction for your application
- Separate paper and film sections featuring solutions developed for a variety of performance requirements
- Cost-effective, application-based solutions with shorter time to the marketplace, low minimum order quantities, fast quotes and rapid shipping

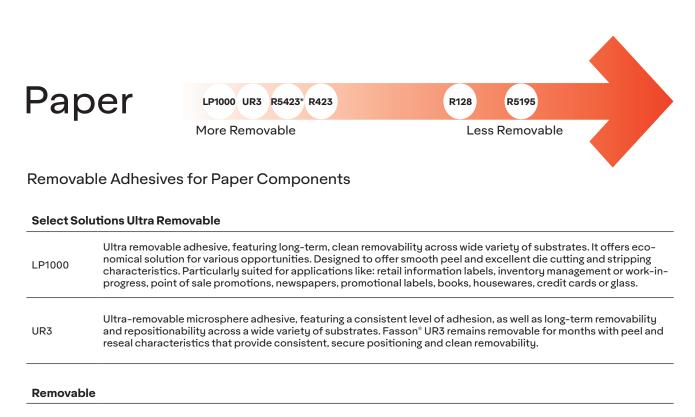
# Broad Selection of Purpose-Built Removables

You can depend on the Select Solutions Removables portfolio to deliver a breadth of technologies that can position you to move into new segments with confidence. Suited for an array of applications, the portfolio provides targeted solutions with stable tack across the label's lifespan, clean removal and the substrate versatility you need.

# **Collaborative Approach**

Take advantage of the Select Solutions Removables portfolio and the Avery Dennison team to grow your removables business. Our global team – including adhesive research experts, technical specialists and segment professionals – can readily suggest a product to meet your application needs. If a product does not exist, our Engineered Solutions team can create a specialized construction just for you and your customer – expanding your breadth of products and offering the right custom solution.





R423/ R5423	Removable, low peel adhesive featuring long-term removability, and excellent die cutting and stripping character- istics. Particularly suited for wallpaper promotional labels, high gloss book covers and shelf marking. R5423 is an excellent solution for Monroney labels.

	Removable rubber-based adhesive with high initial tack, internal strength and stable adhesion. R128 is recommend-
R128	ed where clean removability is of primary importance. Adhesive can be used on a variety of substrates including
	glass, metal, plastic and others.

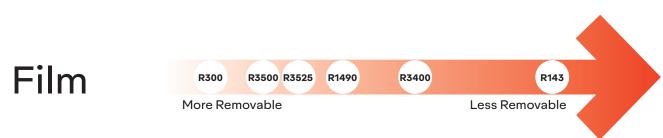
General purpose removable adhesive featuring moderate initial tack and minimal adhesion build over time. Its con-R5195sistent level of adhesion and long-term removability make it suitable for applications on substrates such as glass<br/>and plastics. Proven successful for shelf and tote marking used in logistical tracking.



# Paper Products and Service Programs

Spec#	Product Description	Width/Length (In./Ft.)	Location	Lead Time
LP1000				
54148	Fasson® DT 200HD FSC®/LP1000/40#SCK	EXACT <sup>™</sup> /5000	PVL	Next Day
54149	Fasson® 60# Semi-Gloss /LP1000/40#SCK	EXACT <sup>™</sup> /5000	PVL	Next Day
UR3				
53421	Fasson <sup>®</sup> High Gloss Plus/UR3/40#SCK	EXACT <sup>™</sup> /5000	PVL	Next Day
53432	Fasson® Trans-Therm®/UR3/40#SCK	EXACT <sup>™</sup> /5000	PVL	Next Day
<b>R423/R5</b>	Fasson <sup>®</sup> Semi-Gloss Elite <sup>®</sup> /R423/40#SCK	60/1668	PVL	Next Day
96546	Fasson <sup>®</sup> 60# Cast Gloss FSC <sup>®</sup> /R423/40#SCK	60/1668	PVL	Next Day
98203	Fasson <sup>®</sup> Trans-Therm <sup>®</sup> 1C/R423/40#SCK	60/1668	PVL	Next Day
18345	Fasson® Standard Laser-Rite <sup>™</sup> /Std R5423/50#MF	EXACT <sup>**</sup> /10000	FTW	Next Day
53763	Fasson <sup>®</sup> Durable Laser-Rite <sup>®</sup> FSC <sup>®</sup> /R5423/50#MF	EXACT 7/0000	FTW	Next Day
R128				NoxeDag
01991	Fasson <sup>®</sup> 50# DSX <sup>™</sup> FSC <sup>®</sup> /R128/50#SCK	30/1500	PTC	4 Days
07607	Fasson <sup>®</sup> High Gloss Plus/R128/40#SCK	60/1550	PTC	Next Day
07719	Fasson® High Gloss Plus/R128/50#SCK	30/1550	PTC	4 Days
15931	Fasson® Semi-Gloss Elite <sup>™</sup> /R128/40#SCK	30/1500	PTC	4 Days
96088	Fasson® Trans-Therm® 1C/R128/40#SCK	30/1667	PTC	6 Days
96174	Fasson® Trans-Therm® 2C/R128/40#SCK	30/1500	PTC	4 Days
19342	Fasson® Trans-Therm® 1C FasCover™ 2/R128/40#SCK	30/1500	PTC	4 Days
13645	Fasson® FasPrism <sup>™</sup> Iridescent/R128/40#SCK	30/1500	PTC	4 Days
R5195				
18303	Fasson® Laser Copy™ Jet FSC®/R5195/45#LF	EXACT <sup>™</sup> /10000	FTW	Next Day
18327	Fasson® Trans-Therm®1C/R5195/40#CK	EXACT <sup>™</sup> /10000	FTW, DAL, SEA	Next Day
18328	Fasson® 60# Semi-Gloss Elite™/R5195/40#SCK	EXACT <sup>™</sup> /5000	FTW, QTN, PTC, NEE, WCT	Next Day
		EXACT"/10000	SEA	Next Day
18329	Fasson <sup>®</sup> 50# DSX <sup>™</sup> FSC <sup>®</sup> /R5195/50#CK	EXACT <sup>™</sup> /10000	FTW	Next Day
18444	Fasson® Matte Litho FSC®/R5195/40#SCK	EXACT <sup>™</sup> /2500	FTW	Next Day
18445	Fasson® 60# Cast Gloss/R5195/40#SCK	EXACT <sup>™</sup> /10000	FTW	Next Day
18558	Fasson® DT200GP FSC®/R5195/40#CK	EXACT <sup>™</sup> /10000 EXACT <sup>™</sup> /15000	FTW, MTL	Next Day
18559	Fasson® 60# Archival Semi-Gloss/R5195/40#LF	78/1668 Ready Width™ 13/10000	FTW	Next Day
18685	Fasson® DT200HD Plus/R5195/40#CK	EXACT <sup>™</sup> /5000/10000	FTW	Next Day
54116	Fasson® 54# Semi-Gloss FSC®/R5195/46#LF	EXACT <sup>™</sup> /15000	NEE	Next Day





# Removable Adhesives for Film Components

#### Select Solutions Ultra Removable

R300	Ultra removable clear adhesive, suitable in applications requiring long-term removability. Particularly well s for CD/DVD security labeling, oil change labels, housewares and glass.				
Removable					
R3500	Specially formulated acrylic adhesive designed for ease of removability from plastic packaging while maintaining good peel performance. Suitable for many general-purpose applications.				
R3525	Specially formulated acrylic adhesive designed for ease of removability from plastic packaging while maintaining good peel performance. Suitable for many general-purpose applications.				
R1490	Specially formulated low odor acrylic adhesive with clean removability properties and a smooth, low noise peel. Smooth peel from flow-wraps, olefins and other plastics. Suitable for reclosure applications.				
R3400	Removable adhesive featuring moderate initial tack and minimal adhesion build over time. It offers a consistent level of adhesion and long-term removability across a variety of substrates. An excellent choice for resealable packaging and multi-use labels. Suitable for wide range of substrates and applications.				
R143	Specially formulated acrylic removable adhesive with versatile performance properties. Specific applications include durables, electronics assembly labeling and reclosures.				



### **Film Products and Service Programs**

A list of our featured removable film constructions and service programs. Based on customer input and insight from Avery Dennison experts, the offering continues to evolve. If you are seeking a product that is not listed, please contact your sales or technical representative for information about our custom product development program–Engineered Solutions.

Spec#	Product Description	Width/Length (In./Ft.)	Location	Lead Time
R300				
75150	Fasson® 2 Mil Clear BOPP TC/R300/1 Mil PET	60/1668	PVL	Next Day
77563	Fasson® 2.6 Mil White BOPP TC/R300/40#BG	EXACT <sup>™</sup> /5000	PVL	Next Day
77652	$Fasson^{*}$ 2.3 Mil White BOPP TC/R143/1.2 Mil PET	54/2500	PVL	5 Days
R3500				
77461	Fasson® 2.3 Mil White BOPP TC/R3500/1.2 Mil PET	EXACT <sup>™</sup> /10000	NEE	Next Day
77462	Fasson® 2 Mil Clear BOPP TC/R3500/1.2 Mil PET	EXACT <sup>™</sup> /15000	NEE	Next Day
78148	Fasson® 2 Mil Clear BOPP TC/R3500/40#SCK	EXACT <sup>™</sup> /5000	NEE	Next Day
78149	Fasson <sup>®</sup> 2.3 Mil White BOPP TC/R3500/40#SCK	EXACT <sup>™</sup> /5000	PVL	Next Day
R3525				
79625	Fasson® 2 Mil CL BOPP TC/R3525/1.2 Mil PET	60/1668	PVL	4 Days
R1490				
79008	Fasson® 2.3 Mil White BOPP TC/R1490/1.2 Mil PET	60/1668	PVL	Next Day
R3400				
78201	Fasson® 2 Mil Clear BOPP TC/R3400/40#BG	60/1668	PVL	Next Day
78632	Fasson® 2.3 Mil White BOPP TC/R3400/1.2 Mil PET	60/1668	PVL	Next Day
79657	Fasson® 2 Mil Met BOPP TC/R3400/1.2 Mil PET	54/4630	PVL	5 Days
78860	Fasson® 2 Mil Clear BOPP TC/R3400/1 Mil PET	60/1668	PVL	Next Day
R143				
75394	Fasson® PRIMAX® 350/R143/1.5 Mil PET	EXACT <sup>™</sup> /5000	PVL	Next Day
77967	Fasson® PRIMAX® 350/R143/50#SCK ABC	EXACT <sup>™</sup> /5000	PVL	Next Day
78578	Fasson® 2 Mil Clear BOPP TC/R143/1.2 Mil PET	60/1000	PVL	Next Day
77652	Fasson <sup>®</sup> 2.3 Mil White BOPP TC/R143/1.2 Mil PET	54/2500	PVL	5 Days

PVL=Painesville, OH NEE=Neenah, WI



### Adhesive Snapshot for easy reference

The Removables Portfolio features nine adhesives that include technologies such as microsphere, solvent acrylic, emulsion acrylic and hot melt rubber. Designed to perform in specific applications on various substrates, the portfolio's constructions provide the versatility you need. To easily reference the properties of each adhesive, please refer to the paper and film charts below.



Paper		Removable						
		UR3	LP1000	R423	R128	R5195		
-	Adhesive Technology	Emulsion Acrylic (Microsphere)	Emulsion Acrylic	Emulsion Acrylic	Hot Melt Rubber	Emulsion Acrylic		
	Minimum Application Temperature, °F	20	10	10	10	40		
	Service Temperature Range, °F	-40 to 160	-40 to 160	-40 to 160	-65 to 120	-40 to 160		
	Food Contact	Indirect	Indirect	Indirect	Indirect	Indirect		
	Peel* (PE/Stainless)	.52/.40	.28/.37	.60/.52	.74/.55	.73/.91		
	Tack* (PE/Stainless)	.60/.93	.01/.42	.25/.53	1.0/1.3	1.1/1.4		
	Polypropylene (PP)							
Plastic	Polyethylene - High Density (HDPE)							
	Polyethylene Terephthalate (PET)							
	Polyethylene Coated							
Glass	Window (annealed)							
	Automotive (tempered)							
	Powder Coated (smooth PET)							
Metal	Painted (alkyd enamel)							
	Stainless Steel							
	Recycled Corrugated							
Paper	Bond (uncoated)							
	Glossy (coated)							

Based on 6 week testing of practical removability rating and failure mode \*Peel and tack are measured in lb./inch

Recommended - Test in actual application

Recommended - Tighter adhesion



Not Recommended



Film		Removable						
		R300	R3500	R3525	R3400	R1490	R143	
	Adhesive Technology		Emulsion Acrylic Solvent A					
	Minimum Application Temperature, °F	45	40	40	40	50	50	
	Service Temperature Range, °F	-40 to 176	0 to 200	0 to 200	-40 to 176	-40 to 250	-40 to 250	
	Food Contact	Indirect	Indirect	Indirect	Indirect	Direct	Pending	
	Peel* (PE/Stainless)	0.14/0.47	0.25/0.78	0.31/0.98	0.41/0.92	0.32/0.96	0.49/1.39	
	Tack* (PE/Stainless)	0.44/0.71	0.56/1.12	0.70/1.40	0.72/1.27	0.56/1.49	0.99/2.20	
	Polypropylene (PP)							
Plastic	Polyethylene - High Density (HDPE)							
	Polyethylene terephthalate (PET)							
	Polyethylene coated							
Glass	Window (annealed)							
	Automotive (tempered)							
	Powder coated (smooth PET)							
Metal	Painted (alkyd enamel)							
	Stainless Steel							
Paper	Recycled Corrugated							
	Bond (uncoated)							
	Glossy (coated)							

Based on 6 week testing of practical removability rating and failure mode \*Peel and tack are measured in lb./inch

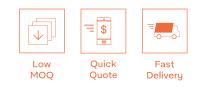
Recommended - Test in actual application



Recommended - Tighter adhesion



Not Recommended





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